

## 140ACI04000 High Density Analog in I/O Module

### Overview

The 140ACI04000 is a 16 channel analog input module which accepts mixed current inputs.

### Specifications

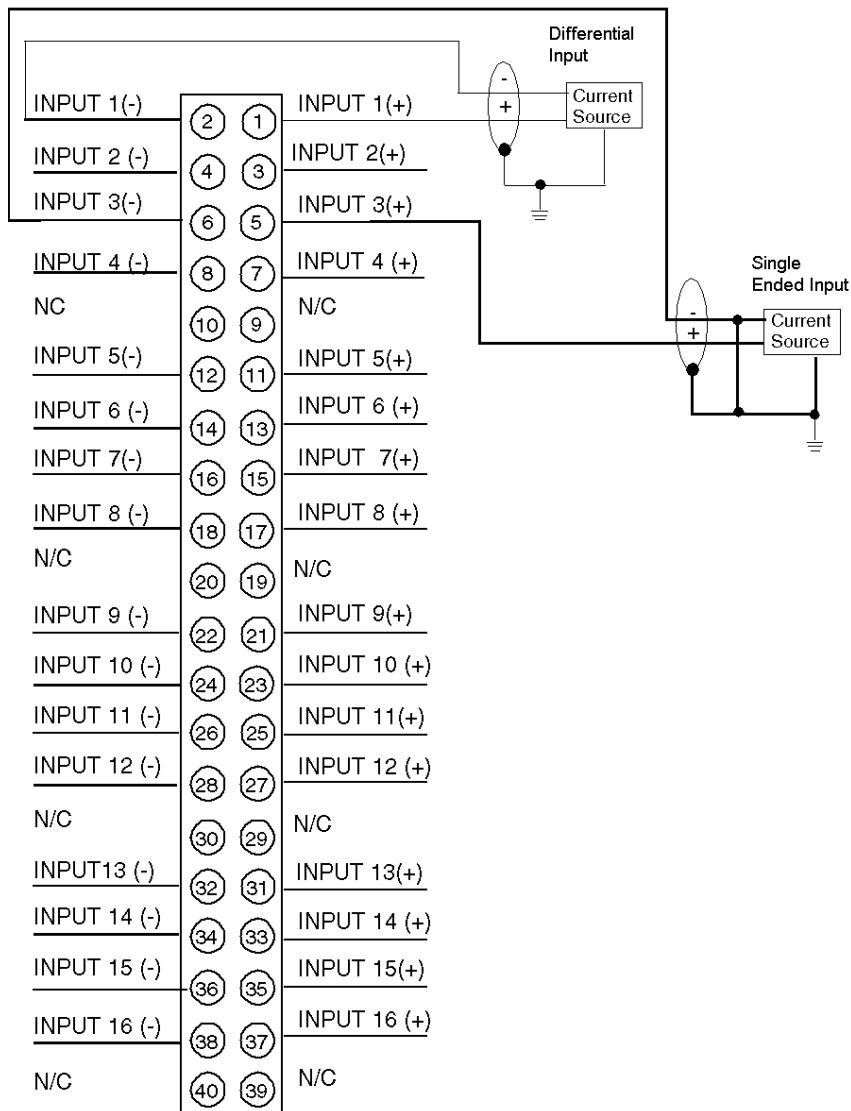
The following table shows the specifications for the ACI04000 analog input module.

| <b>Specifications</b>               |  |
|-------------------------------------|--|
| <b>Number of Channels</b>           | 16 Differential or 16 externally tied single ended   |
| <b>LEDs</b>                         | Active: Indicates Bus communication is present<br>F: Indicates channel fault.<br>NOTE: This module produces a fault signal F if any one channel detects a broken wire condition in the 4 ... 20 mA range.                |
| <b>Required Addressing</b>          | 17 Words In  |
| <b>Current Input</b>                |  |
| Linear Measuring Range              | 0 ... 25 mA, 0 ... 25,000 counts<br>0 ... 20 mA, 0 ... 20,000 counts<br>4 ... 20 mA, 0 ... 16,000 counts<br>4 ... 20 mA, 0 ... 4,095 counts  |
| Absolute Maximum Input              | 30 mA  |
| <b>Input Impedance</b>              | 250 $\Omega$ nominal   |
| <b>Accuracy Error @ 25° C</b>       | +/- 0.125% of full scale   |
| <b>Linearity (0 to 60° C)</b>       | +/- 6 $\mu$ A max, 0 ... 25 mA, 0 ... 25,000 counts<br>+/- 6 $\mu$ A max, 0 ... 20 mA, 0 ... 20,000 counts<br>+/- 6 $\mu$ A max, 4 ... 20 mA, 0 ... 16,000 counts<br>+/- 12 $\mu$ A max, 4 ... 20 mA, 0 ... 4,095 counts |
| <b>Accuracy Drift w/Temperature</b> | Typical: +/- 0.0025% of full scale / °C<br>Maximum: +/- 0.005% of full scale / °C  |
| <b>Common Mode Rejection</b>        | > -90 dB @ 60Hz  |
| <b>Input Filter</b>                 | Single pole low pass, -3 dB cutoff @ 34 Hz, +/- 25%  |
| <b>Isolation</b>                    |  |
| Field to bus                        | 1780 Vac for 1 minute  |
| <b>Operating Voltage</b>            |  |
| Channel to Channel                  | 30 Vdc max   |
| <b>Update Time</b>                  | 15ms for all 16 channels   |
| <b>Fault Detection</b>              | Broken wire in 4 ... 20 mA mode  |
| <b>Bus Current Required</b>         | 360 mA   |

| <b>Specifications</b>    |                              |
|--------------------------|------------------------------|
| <b>Power Dissipation</b> | 5 W                          |
| <b>External Power</b>    | Not required for this module |
| <b>Fusing</b>            |                              |
| Internal                 | None                         |
| External                 | User discretion              |

## Wiring Diagram

Wiring diagram for the 140ACI04000 module.



### External Wiring Recommendations

1. The user supplies the current and voltage sources (installation and calibration of fuses are at the discretion of the user).
2. Use shielded signal cable. In noisy environments, twisted shielded cable is recommended.
3. Shielded cables should be connected to the PLC's ground.
4. A Shield Bar (STB XSP 3000 and STB XSP 3010/3020) should be used to connect the shielded cable to ground (*see page 782*).
5. The maximum channel to channel working voltage cannot exceed 30 Vdc.
6. N / C = Not connected.

### Diagnostics

1. Unused inputs may cause the activation of the F LED. To avoid this occurrence, the unused channels should be configured in the 0...25 mA range.
2. This module produces an error signal F if any one channel detects a broken wire condition in the 4...20 mA range.