
 Class 1, Division 2,  
Groups A, B, C, and D Hazardous  
Locations.  




## Limatorque Valve Actuator Master Communication Module

### 3100-LTQ

The ProSoft Limatorque Valve Actuator Master Communication Module allows Rockwell Automation PLC I/O compatible processors to interface easily with Limatorque Valve Actuators and other Limatorque protocol compatible devices.

### Features and Benefits

The ProSoft 3100-LTQ Master Module allows the user to easily implement a redundant loop network or a multi-drop network with up to 150 Limatorque valve actuators.

### Functional Specifications

- Implements Limatorque's Port A/B polling scheme using both ports on the LTQ module
- RS-232 or RS-485 communications (jumper selectable)
- Software configuration (from processor ladder logic)
  - Baud rate: 1,200 TO 38,400
  - Message response timeout
  - Number of active slaves: 1 to 150
  - Last state on comm fail
  - Network polling scheme (looped, port 1 only, port 2 only)
  - Active slave table: bit mapped up to 150 slaves)
- Supported commands
  - Continuously poll: read registers 4000840013
  - Valve position
  - Status and fault registers
- Digital outputs and digital Inputs registers 1 and 2
  - Communication error code and comm counter)
- Commands
  - Open, stop, close, initiate network ESD, terminate network ESD, engage contactors 16, disengage contactors 16, valve position (0100%)

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*The Limatorque Valve Actuator Master Module allows Rockwell Automation 1771 compatible processors to interface easily as a host with Limatorque valve actuators. The module supports the Limatorque redundant loop network mode of communications as well as a single multi-drop network (up to 28 actuators). The 3100-LTQ (PLC) Limatorque Valve Actuator Master Module is a single slot solution, which communicates directly over the backplane with the respective Rockwell Automation processors.*

### How to Contact Us: Sales and Support

All ProSoft Technology® products are backed with unlimited technical support. Contact our worldwide Technical Support team directly by phone or email:

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## Hardware Specifications

Specification	Description
Backplane current load	3100 module for PLC 0.65 A
Operating temperature	0 to 60°C (32 to 140°F)
Storage temperature	-40 to 85°C (-40 to 185°F)
Relative humidity	5% to 95% (non-condensing)
LED Indicators	Module status Backplane transfer status Serial port TX/RX activity LED Serial port error LED status
Application serial ports	DB-25F3100 module RS-232/422/485 jumper selectable RS-422/485 screw termination included (two per module) RS-232 hardware handshaking (RTS/CTS, DTR) 500V optical isolation from backplane

## Additional Products

ProSoft Technology offers a full complement of hardware and software solutions for a wide variety of industrial communication platforms.

Visit our web site at <http://www.prosoft-technology.com> for a complete list of products.

## Ordering Information

To order this product, please use the following:

**3100-LTQ**      Limatorque Valve Actuator Master Communication Module

To place an order, please contact your local ProSoft Technology distributor. For a list of ProSoft distributors near you, go to <http://www.prosoft-technology.com>

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